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|---|---|---|---|---|
| 2 | 1 | 1 | 4 | 4 |
| 2 | 1 | 1 | 3 | 4 |
| 6 | 1 | 2 | 3 | 4 |
| 2 | 1 | 1 | 3 | 4 |
| 6 | 1 | 2 | 3 | 4 |
| 1 | 2 | 3 | 4 | |
| 2 | 1 | 1 | 3 | 4 |
| 7 | 3 | | | |

MSE
A high MSE will earn a player the MSE bonus cards and is important for certain event cards. Calculate the MSE value by adding the base MSE value of a production line and all improvement cards in that line. The highest MSE value wins the quality bonus in phase 0 of the sequence of play.

Quality
Quality is vital to create an improved product to compete in the market. Calculate the quality by adding the base quality value of a production line and all improvement cards in that line.

Efficiency
Efficiency is vital for achieving profitability, low production costs and a high output of products. Calculate the efficiency by adding the base efficiency value of a production line and all improvement cards in that line.

OPEX
The OPEX value relates to the operating costs of a plant's production line. Calculate the OPEX costs by adding the base OPEX value of a production line and all improvement cards in that line. This number is multiplied with the number of the player's plant used in this round for a player (0-5). The OPEX value can never be negative.

Maintenance
The maintenance value symbolizes the cost of maintaining a production line. Calculate the maintenance costs by adding the base maintenance value of a production line and all improvement cards in that line. The maintenance value can never be negative.

Plant Improvements
The improvement cards are inspired a player's plant. All cards of a production line (MSE, cost, quality, efficiency, OPEX value) maintenance may be modified by a card. All players are allowed to create a new specialized factory in the game box.

Ball Goods
To calculate the value of ball goods, a player multiplies the quality value of a production line with the current price of the ball goods. Efficiency and the number of resource points determine how many products may be sold.

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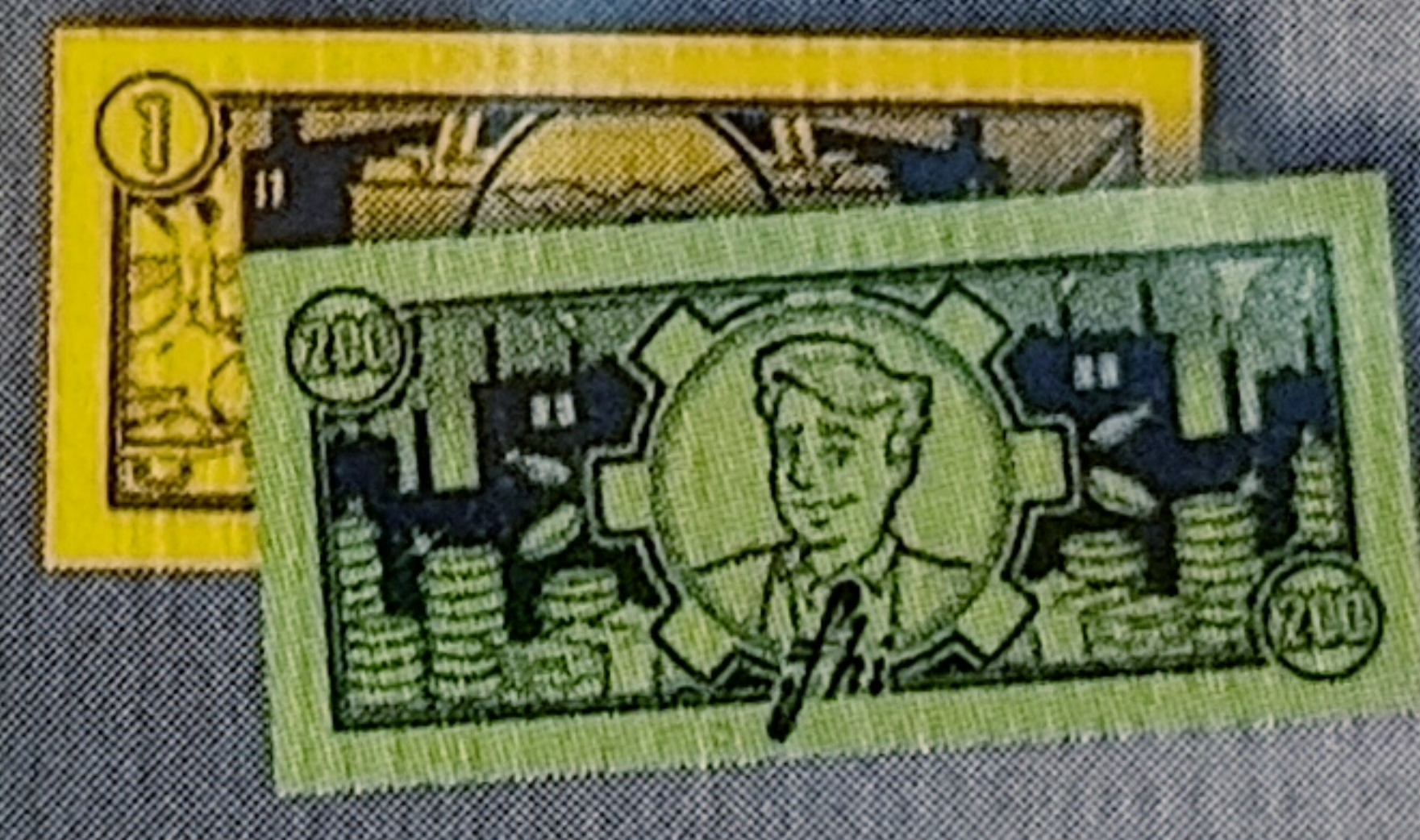
Buy resources on the market

Buy plant improvements CAT I

C2 B

C1 Buy plant improvements CAT I

CATEGORY I
Price range 10 - 15



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WAARSCHUWING! Niet geschikt voor kinderen jonger dan drie jaar. Gevaar voor verstikking. Deze adviezen s.v.p. bewaren voor eventuele correspondentie.

