

ASSEMBLING INSTRUCTIONS

1980

CAUTION :

THIS ITEM IS MADE OF LAMINATED PARTICLE BOARD AND MEDIUM DENSITY FIBRE BOARD TO BE ASSEMBLED ON A DRY, SOFT, SMOOTH AND CLEAN SURFACE . DO NOT USE DETERGENT OR CHEMICAL. AVOID DAMP AND SUNLIGHT.

STEP 1	CHECK YOUR HARDWARE	6450A-1
	HOUSING D: 15/12. 5MM	6 PCS
	HOUSING D: 12/9. 5MM	5 PCS
	EURO BOLT	11 PCS
	SCREW #9 X 1 1/2"	26 PCS
	WOOD DOWEL M8 X 25	30 PCS
	WOOD DOWEL M6 X 25	1 PC
	SCREW CAP	13 PCS
	HINGES	6 SETS
	METAL RUNNER	1 SET
	SCREW M4 X 12	12 PCS
	SCREW M3. 5X 14	25 PCS
	HANDLE	3 PCS
	PAN HEAD SCREW #6 X 22	6 PCS
	LEG STUD	8 PCS
	SCREW M3 X 20	8 PCS
	CORNER BLOCK	8 PCS
	WEBBING	1 PC

TOOLS REQUIRED

- SCREW DRIVER
- HAMMER

STEP 2

WOOD DOWEL M8 X 25
DETAIL A

DETAIL B

WOOD DOWEL M6 X 25
DETAIL B

8 X 2"

STEP 3

EURO BOLT
DETAIL A

STEP 4

SCREW M3. 5X 14
HINGES
DETAIL A

PAN HEAD SCREW #6 X 22
HANDLE
DETAIL B

STEP 5

SCREW M4 X 12
2nd Hole
METAL RUNNER
DETAIL A

SCREW M4 X 12
1st Hole
METAL RUNNER
DETAIL B

STEP 6

SCREW #9 X 1 1/2"
DETAIL A
DETAIL B
TURN TO LOCK

STEP 7

SCREW #9 X 1 1/2"
DETAIL A

STEP 8

PAN HEAD SCREW #6 X 22
DETAIL A
DETAIL B

STEP 9

SCREW M4 X 12
3rd Hole
METAL RUNNER
DETAIL A

STEP 10

SCREW #9 X 1 1/2"
DETAIL A
LEG STUD

STEP 11

SCREW #9 X 1 1/2"
DETAIL A

STEP 12

SCREW #9 X 1 1/2"
DETAIL A

STEP 13

SCREW #9 X 1 1/2"
DETAIL A

STEP 14

SCREW #9 X 1 1/2"
DETAIL A

STEP 15

SCREW #9 X 1 1/2"
DETAIL A
LEG STUD

STEP 16

SCREW #9 X 1 1/2"
DETAIL A

STEP 17

SCREW #9 X 1 1/2"
DETAIL A
HOUSING D: 15/12. 5MM
TURN TO LOCK

STEP 18

SCREW #9 X 1 1/2"
CORNER BLOCK
DETAIL A

STEP 19 Hinges Adjustment Facilities

A. Lateral adjustment by the slacking screw adjusting via slot in the mounting plate
B. Vertical adjustment by the slacking screw adjusting via slot in the mounting plate
C. Front-to-Back adjustment by the slacking screw adjusting via slot in the mounting plate

SCREW M3. 5X 14
DETAIL A

STEP 20

SCREW M3. 5X 14
DETAIL A

STEP 21

SCREW M3. 5X 14
SCREW CAP
WEBBING
DETAIL B

Move furniture to its final position then connect to wall. Seek advice from qualified trades person on how to attach this to your specific wall.