

# Value:

Filament diameter(mm)	1.75±0.03
N.W(kg)	1
Specific gravity (g/cm <sup>3</sup> )	1.27
First layer print temperature(°C)	230
Recommend print temperature (°C)	220~235
Recommend print speed(mm/s)	30~60
Recommend heated bed(°C)	80~90
Heat deflection Temperature (0.45 MPa) (°C)	70
Moisture Absorption	Bad
Recommend storage temperature(°C)	0~32

