

200

⌚
—

2T
4T

FERN
REM
HAND
NEAR

WIG
TIG
MMA

°C

WIG 200 PULS ST
IGBT

3
2
1
Gasnachlauf
Post-flow

CE

90 110 130
A
weißstrom
Current

90 110 130
A
Impulsstrom
Basic Current

0.5/5 Hz
Impulsfrequenz
Pulse Frequency

3
2
1
0
Stromabsenkung
Down-Slope