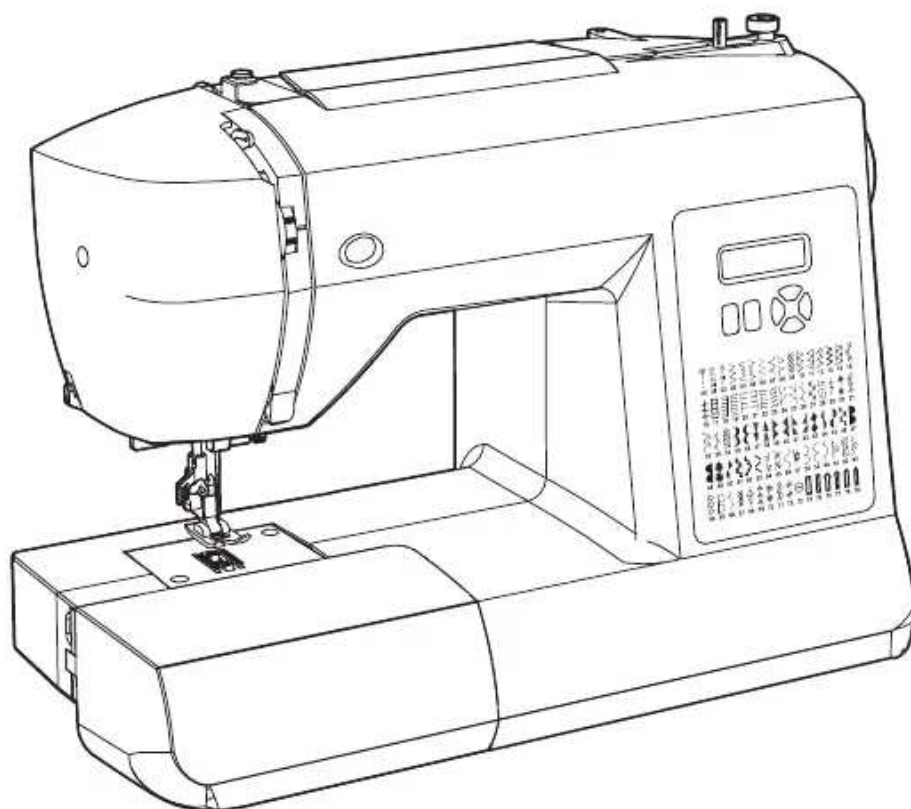


# SINGER



5500/5400  
6199/6180/6160

INSTRUCTION MANUAL  
*MANUEL D'INSTRUCTION*  
MANUAL DE INSTRUCCIONES

