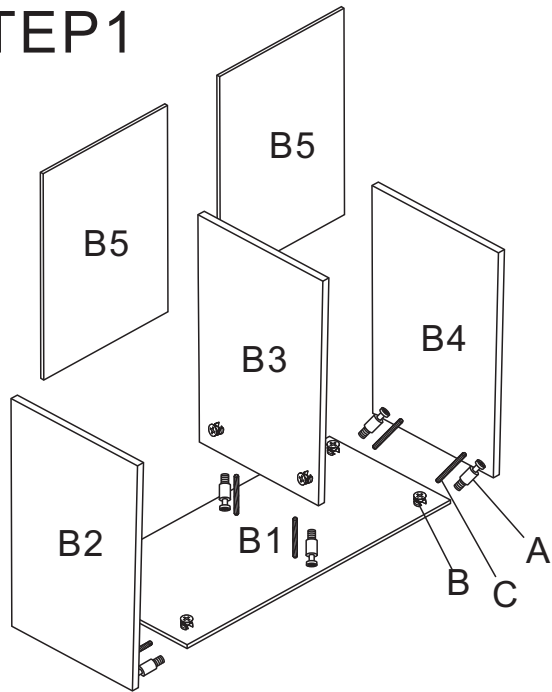
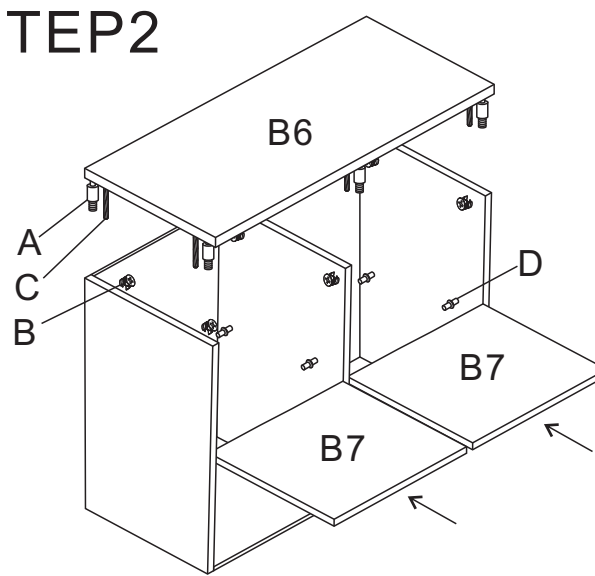


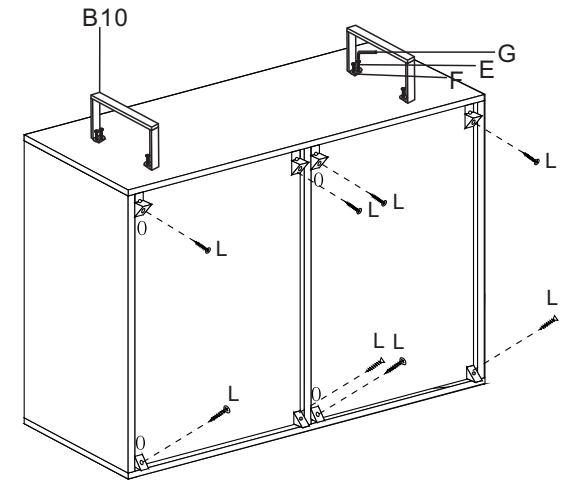
STEP1



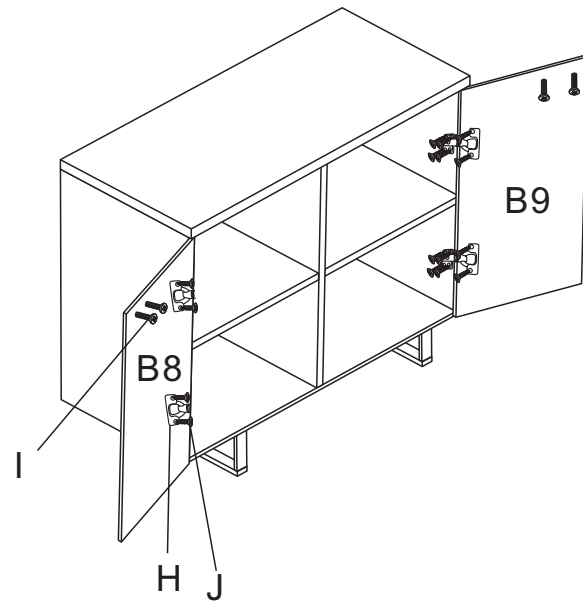
STEP2



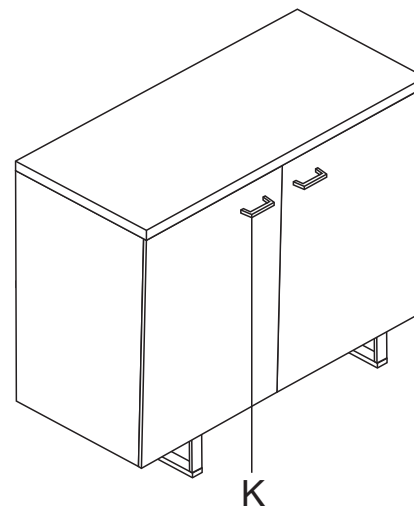
STEP3



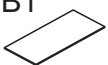




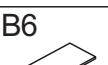
















STEP4



STEP5



PART & HARDWARE LIST

B1  1	B2  1	B3  1	B4  1	B5  2
B6  1	B7  2	B8  1	B9  1	B10  2
A  12	B  12	C  12	D  8	E  4
F  4	G  1	H  4	I  4	J  32
K  2	L  8			