



20 min



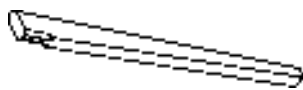
x1



x2



A x1



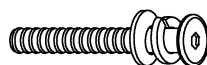
B x4



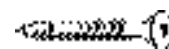
C x2



1 x8 (M8x80)



2 x4 (M6x45)



3 x1 (M7x40)



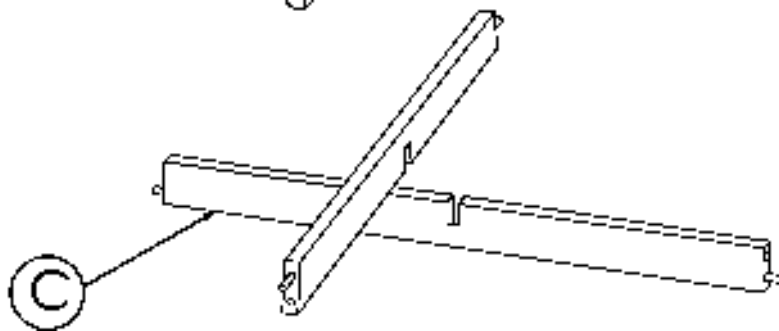
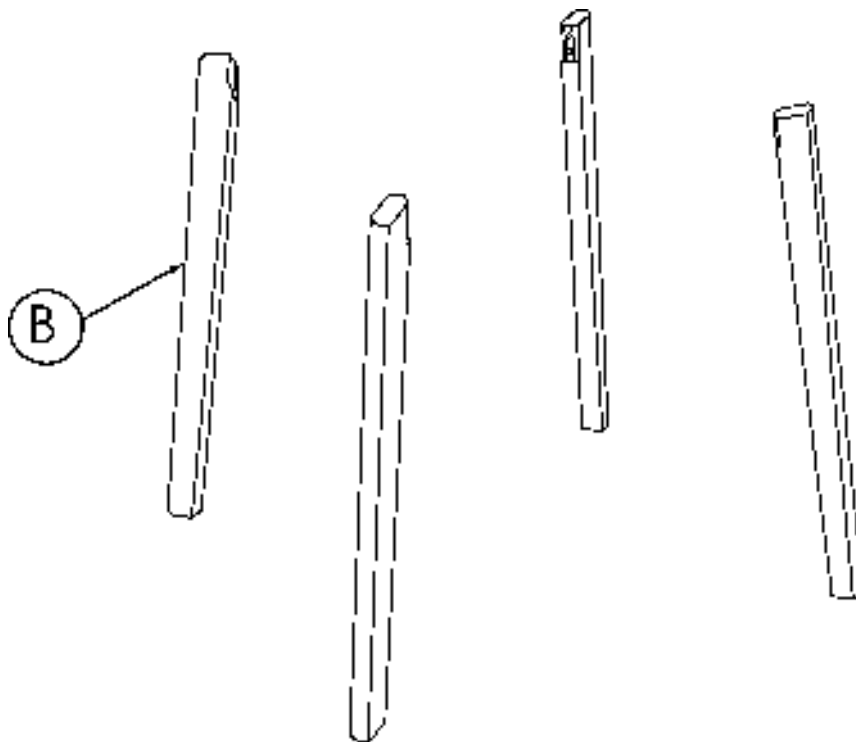
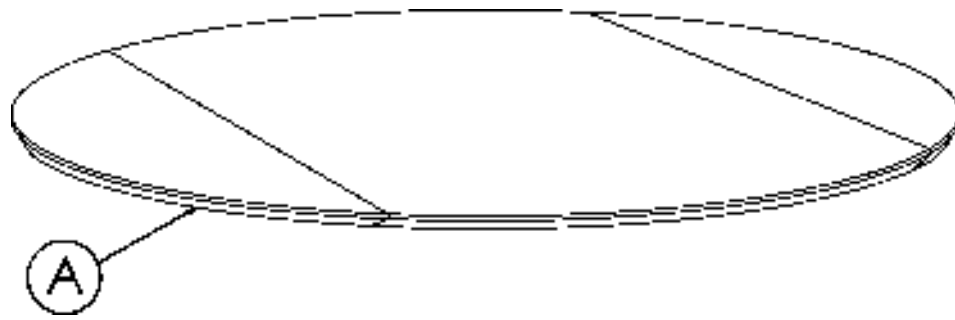
4 x1 (M5)



5 x1 (M4)

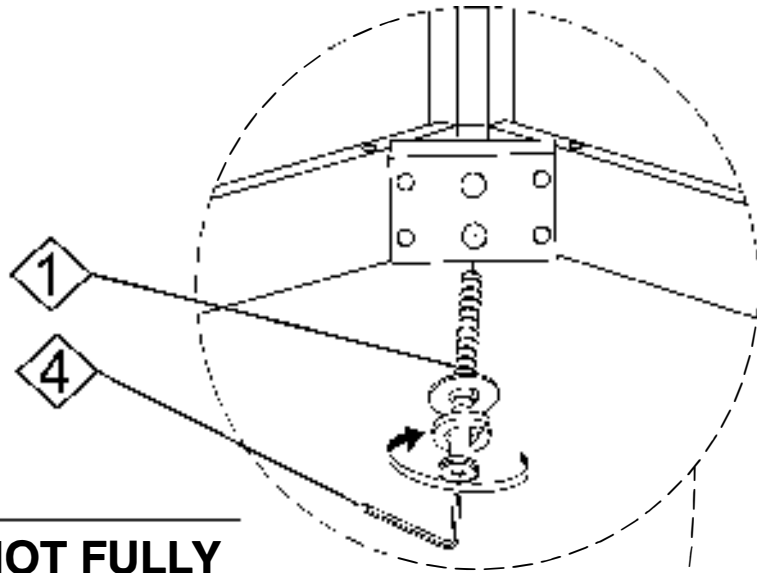


6 x4

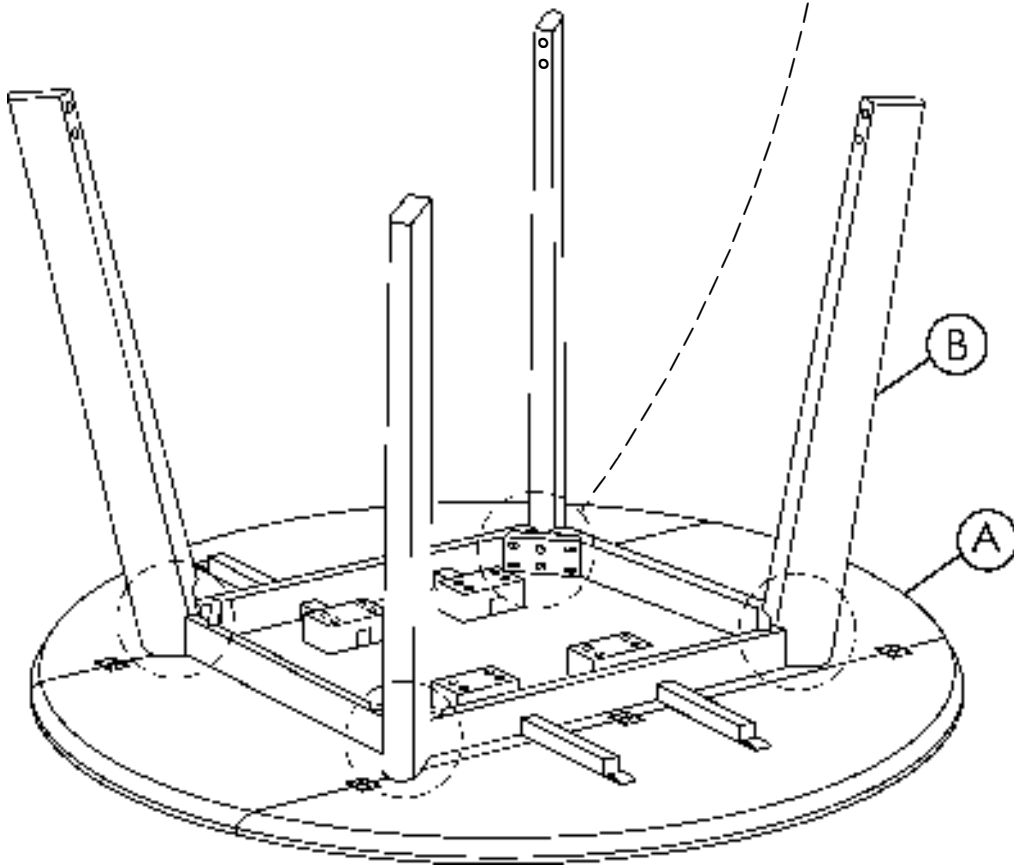




1

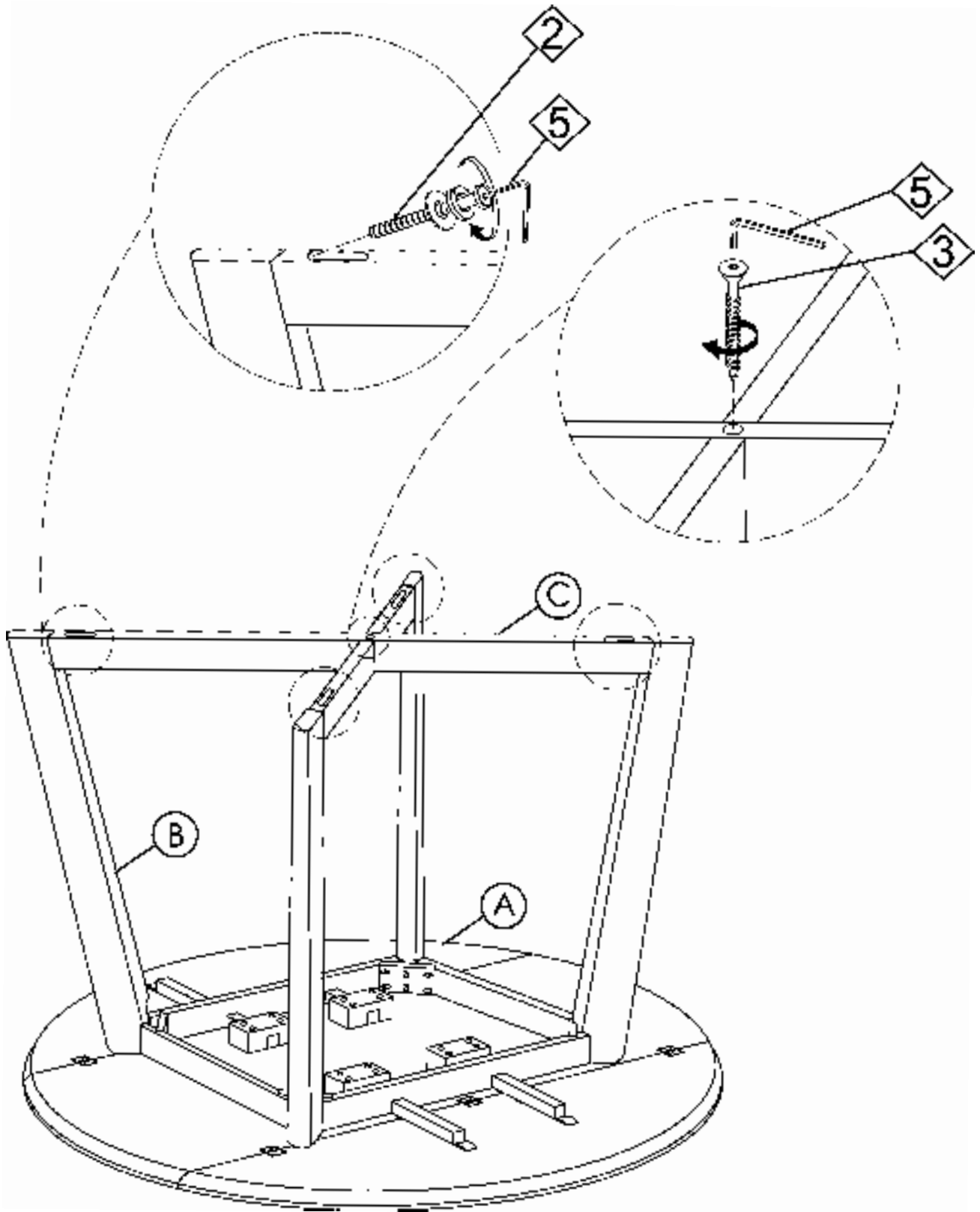


**DO NOT FULLY
TIGHTEN THE
BOLT NOW**



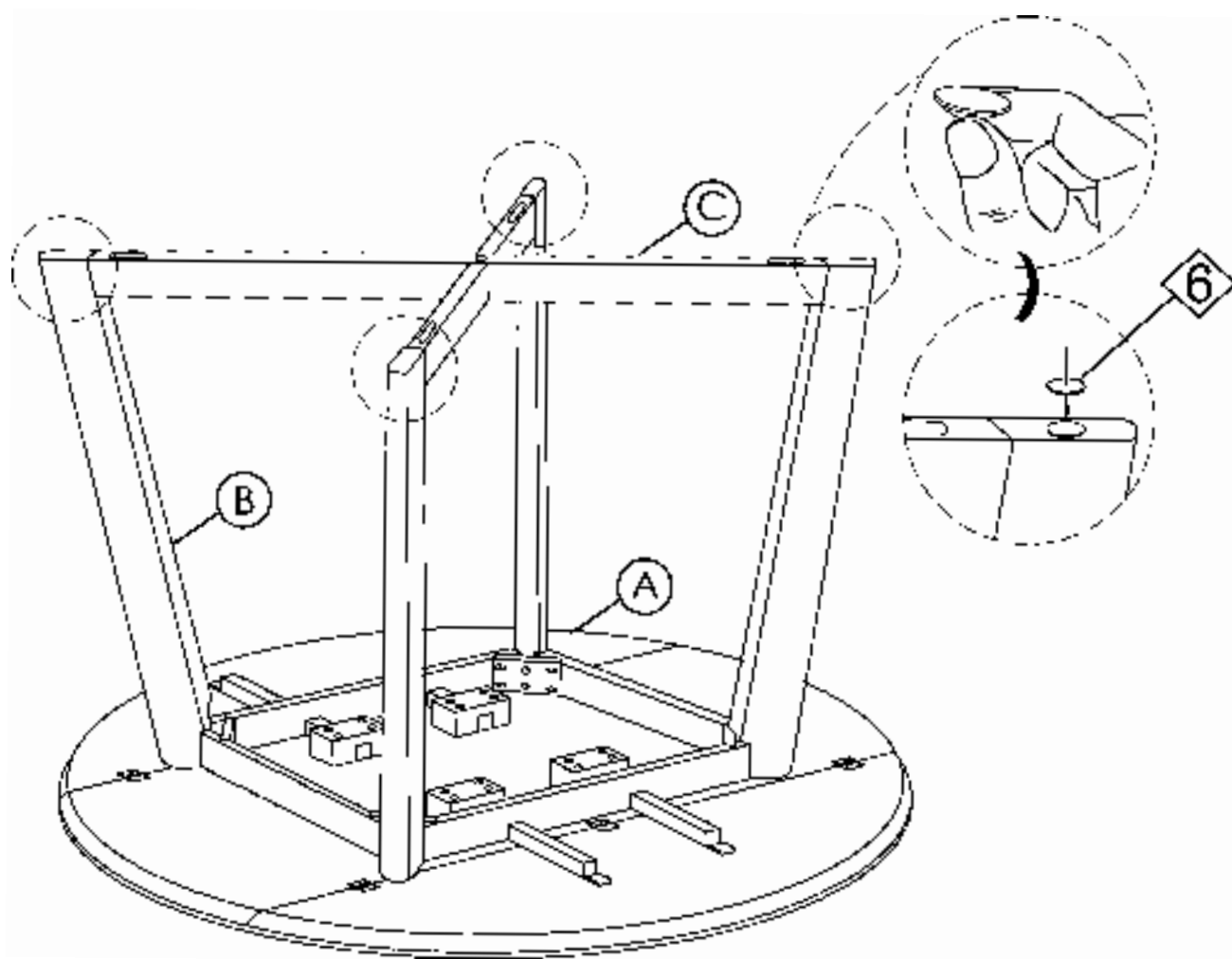


2



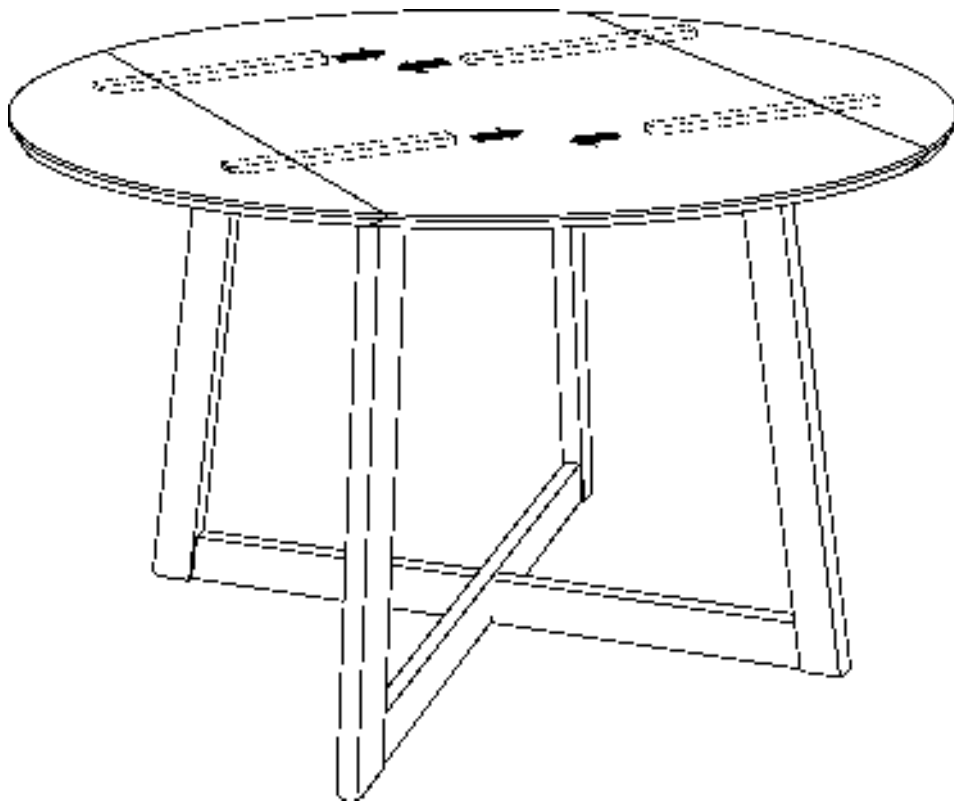


3



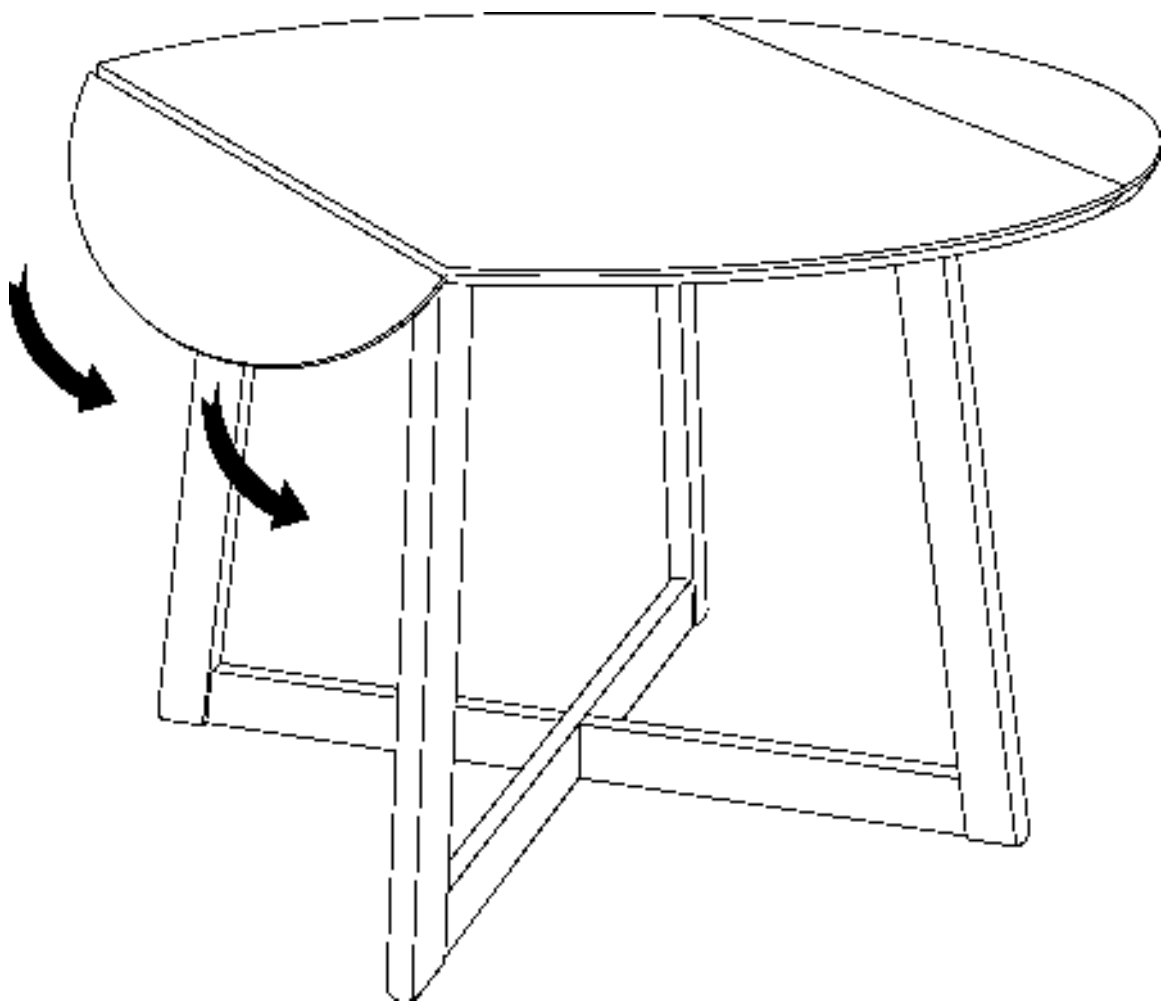


4



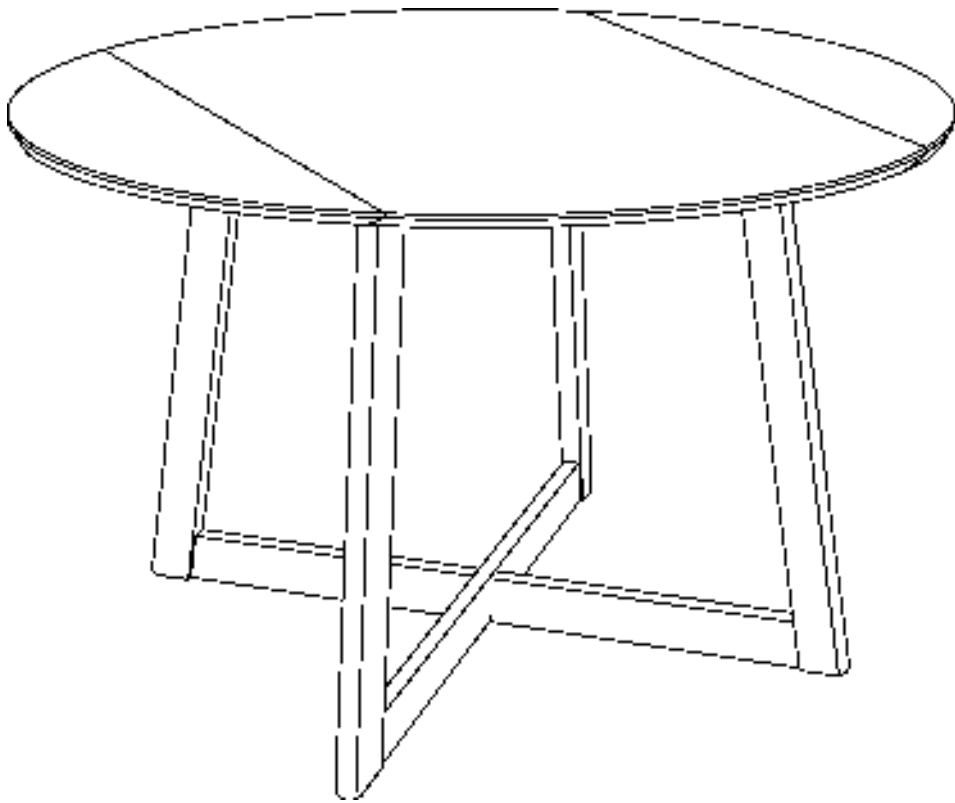


5





6





THAT'S ALL FOLKS!

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