

AC/DC WIG 200 PULS ST IGBT



200

A

2T 4T S4

ON Remote AC DC
 OFF MMA TIG

O.H O.C

90 110 130
70 150 180
50 200
30
10

A
Startstrom
Start Current

90 110 130
70 150 180
50 200
30
10

A
Schweißstrom
Peak Current

90 110 130
70 150 180
50 200
30
10

A
Impulsstrom
Basic Current

90 110 130
70 150 180
50 200
30
10

A
Schlussstrom
End Current

0 5 10
Stromanstieg
Up-Slope

10 90
Impulsweite
Pulse Duty

0.5/5 Hz 15/150
Impulsfrequenz
Pulse Frequency

-5 +5
AC-Balance

0 5 10
Stromabsenkung
Down-Slope

0 5 6
Gasnachlauf
Post Flow