

Shenzhen Deesev Testing International Corp.

深圳市德泽威技术检测有限公司

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REPORT No.: DTI20231365 Results:

Date: 2023-08-30

Page 2 of 10

1、EU RoHS Directive 2011/65/EU and its amendment directives on XRF

Test method: With reference to IEC 62321-3-1:2013, Screening by X-ray Fluorescence Spectroscopy (XRF)

Seq.		Results				
No.	Tested Part(s)	Pb	Cd	Hg	Cr	Br
1	White Soft Plastic	BL	BL	BL	BL	BL
2	White Soft Rubber (Earplugs)	BL	BL	BL	BL	BL

Remark:

(1) Results were obtained by XRF for primary screening, and further chemical testing by ICP (for Cd, Pb, Hg), UV-Vis (for Cr(VI)) and GC-MS (for PBBs, PBDEs) are recommended to be performed, if the concentration exceeds the below warning value according to IEC 62321-3-1:2013.

Element	Unit	Non-metal	Metal	Composite Material
Cd	mg/kg	BL≤70-3σ< X <130+3σ≤OL	BL≤70-3σ< X <130+3σ≤OL	BL≤50-3σ< X <150+3σ≤OL
Pb	mg/kg	BL≤700-3σ< X <1300+3σ≤OL	BL≤700-3σ< X <1300+3σ≤ OL	BL≤500-3σ< X <1500+3σ≤OL
Hg	mg/kg	BL≤700-3σ< X <1300+3σ≤OL	BL≤700-3σ< X <1300+3σ≤OL	BL≤500-3σ< X <1500+3σ≤OL
Cr	mg/kg	BL≤700-3σ< X	BL≤700-3σ< X	BL≤500-3σ< X
Br	mg/kg	BL≤300-3σ< X		BL≤250-3σ< X

Note:

- BL = Below Limit
- OL = Over Limit
- X = Inconclusive
- N/A = Not Applicable

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(2) The XRF screening test for RoHS elements – The reading may be different to the actual content in the sample be of non-uniformity composition.

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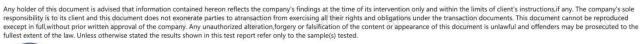
REPORT No.: DTI20231365

Date: 2023-08-30

Page 3 of 10

(3) The maximum permissible limit is quoted from the document 2011/65/EU and its amendment directives 2015/863/EU:

RoHS Restricted Substances	Maximum Concentration Value (mg/kg) (by weight in homogenous materials)
Cadmium (Cd)	≤100
Lead (Pb)	≤1000
Mercury (Hg)	≤1000
Hexavalent Chromium (Cr(VI))	≤1000
Polybrominated biphenyls (PBBs)	≤1000
Polybrominate ddiphenylethers (PBDEs)	≤1000
Di-2-ethylhexyl phthalate (DEHP)	≤1000
Benzyl-n-butyl phthalate (BBP)	<u>(019)</u> ≤1000 (019)
Di-n-butyl phthalate (DBP)	≤1000
Di-iso-butyl phthalate (DIBP)	≤1000





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REPORT No.: DTI20231365 2、The Test Results of Chemical Method:

Date: 2023-08-30

Page 4 of 10

Test method:

Lead, Cadmium, Mercury Content: With reference to IEC 62321-5:2013 and IEC 62321-4:2013+AMD1:2017, by acid digestion and analysis was performed by Inductively Coupled Plasma- Optical Emission Spectrophotometer (ICP-OES)

Hexavalent Chromium Content (For metal material): With reference to IEC 62321-7-1:2015, by boiling-water-extraction and analysis was performed by UV-visible spectrophotometer (UV-Vis)

Hexavalent Chromium Content (For non-metal material): With reference to IEC 62321-7-2:2017, by alkaline digestion and analysis was performed by UV-visible spectrophotometer (UV-Vis)

PBBs & PBDEs Content:

With reference to IEC 62321-6:2015, by solvent extraction and analysis was performed by gas chromatographic/ mass spectrometer (GC-MS)

DEHP, BBP, DBP&.DIBP content:

With reference to IEC 62321-8:2017 by solvent extraction and analysis was performed by gas chromatographic -mass spectrometer (GC-MS)

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REPORT No.: DTI20231365

Date: 2023-08-30

Page 5 of 10

1) The test results of DEHP, BBP, DBP & DIBP

ltom	l la it	MDL	Resu	Limit	
Item	Unit		011 011	2	Limit
Di-2-ethylhexyl phthalate (DEHP)	mg/kg	30	N.D.	N.D.	≤1000
Benzyl-n-butyl phthalate (BBP)	mg/kg	30	N.D.	N.D.	≤1000
Di-n-butyl phthalate (DBP)	mg/kg	30	N.D. OTU	010 N.D. 010	≤1000
Di-iso-butyl phthalate (DIBP)	mg/kg	30	N.D.	N.D.	≤1000
Conclusion	1	1	Pass	Pass	

Note:

- N.D. = Not Detected

- mg/kg = ppm

- MDL = Method Detection Limit
- Decision rule: According to DTI-CX-39-2022 《Decision rule for conformity of the test results》

- Flow chart appendix is included.
- Photo appendix is included.

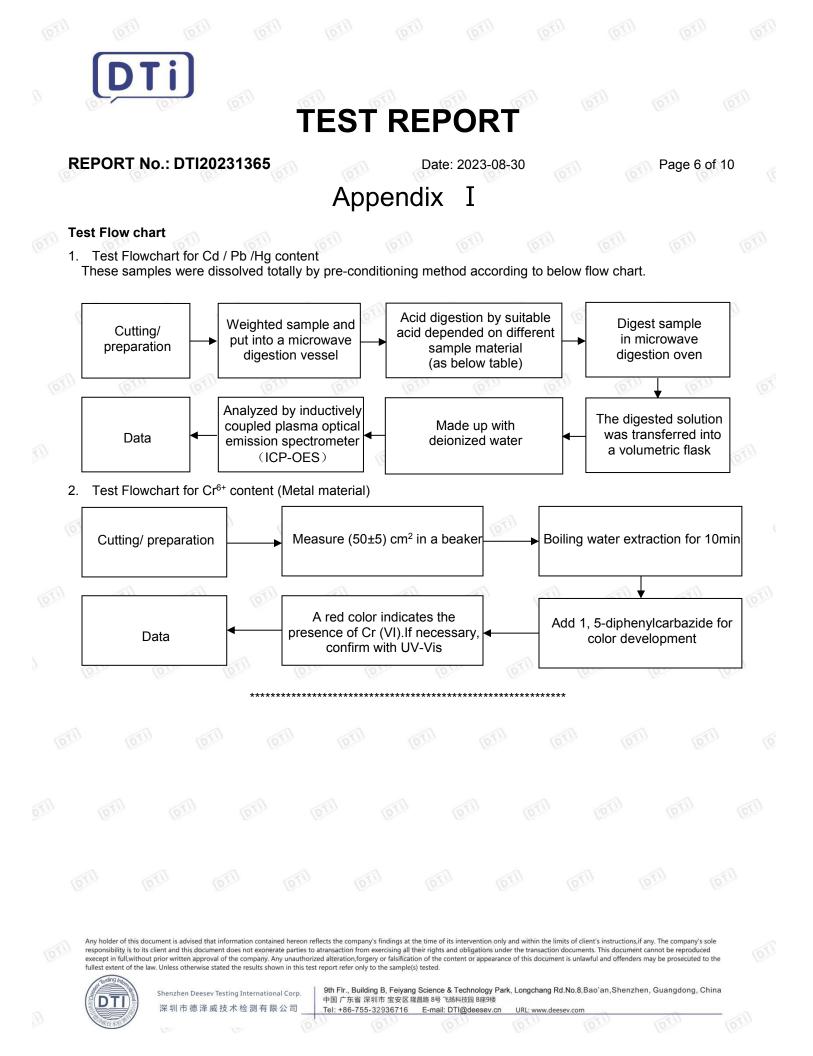
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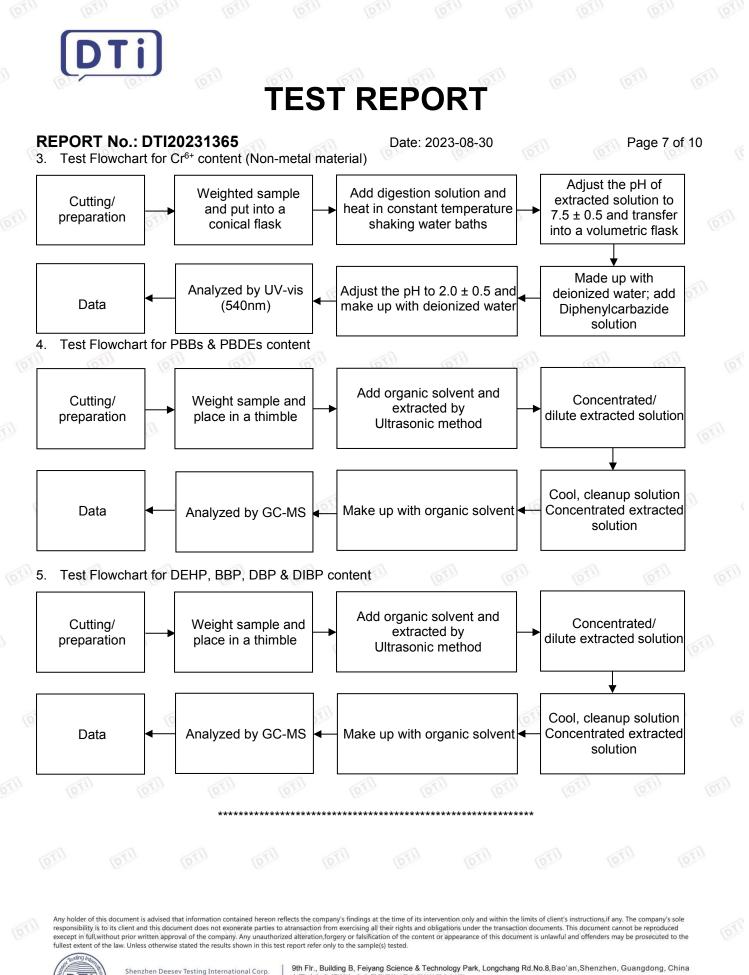


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REPORT No.: DTI20231365

Date: 2023-08-30

Page 8 of 10

DTI

Sample material	Digestion Acid
Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCI
Others	Any acid to total digestion



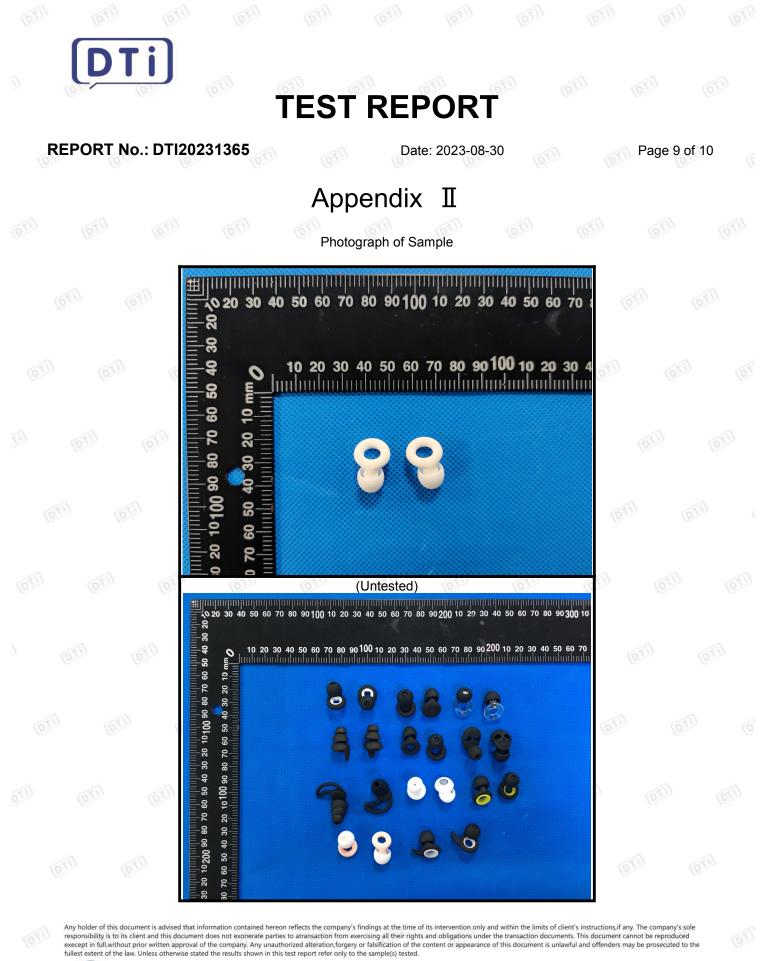
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