

### STEP 1

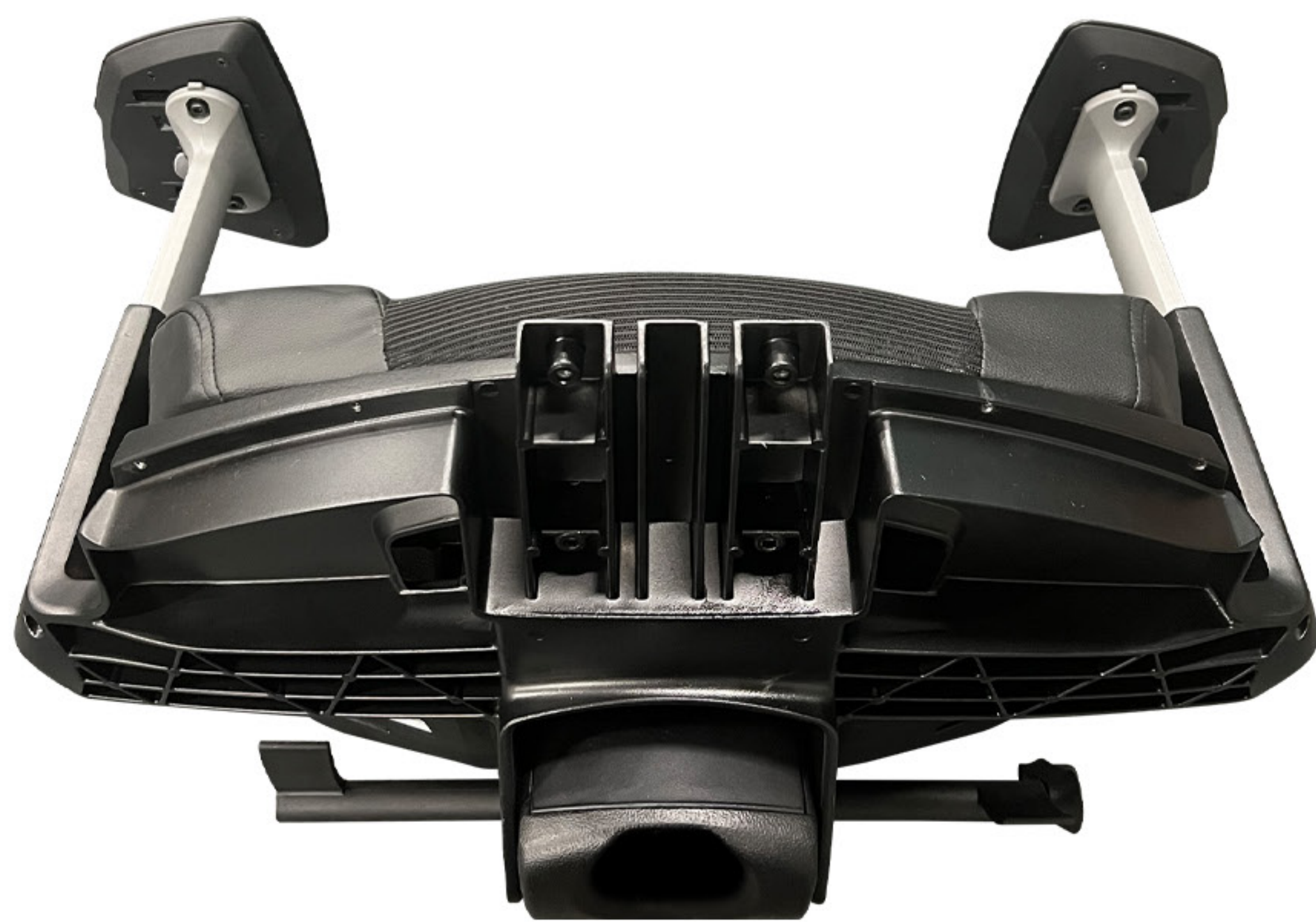
Make sure that the following hardware and/or components are present before beginning assembly.

- Back/Headrest Assembly
- Seat/Armrest Assembly
- Pneumatic Column
- 5 Star Base
- Dual Wheel Casters
- (X4) Large Bolts
- (X4) Small Screws



### STEP 2

Tip the Seat/Armrest Assembly forward so the chair back connections are exposed.



### STEP 3

Set the Back/Headrest Assembly on the seat so that the connection points on both assemblies are properly aligned.



### STEP 4

Using the 4 large bolts, bolt the Back/Headrest assembly to Seat/Armrest assembly using the 4 centered holes and inserts. Make sure the two assemblies are properly aligned before tightening all 4 bolts.



## STEP 5

Using the 4 small screws, further tighten the two assemblies together using the 4 holes and inserts on the Left and Right of the bolt connections.



## STEP 6

Gather the 5 dual wheel casters, and insert each into the holes in the bottom of the 5 star base.



## STEP 7

Set the bottom end of the pneumatic column into the large hole in the center of the 5 star base.



## STEP 8

Carefully pick up the chair assembly, and guide it on to the top of the Pneumatic column.



## STEP 9

Make sure that all connections are tight, and place the chair for use.



## STEP 10

If you have any questions, please contact MiEN Environments at **616-818-1970**